



# Dakota Integrated Systems, LLC

## Request for Quotation

Supplier: \_\_\_\_\_ Date: \_\_\_\_\_  
 Attention: \_\_\_\_\_ RFQ#: \_\_\_\_\_  
 Address: \_\_\_\_\_ **RFQ Due Date:** \_\_\_\_\_

RFQ Type: 


 Engineering Change  
 New Part  
 Prototype  
 MRO

EE/ECR Number: \_\_\_\_\_

Respond To: \_\_\_\_\_ Attached Data: 


 CAD File (electronic)  
 CAD Tape  
 Picture

### Description of Cost Request

Please provide full cost quote. Information should include the following: Pre-Production & Production Piece Cost, Tooling, Timing, Inbound & Outbound Freight and Packaging.  
 Quote should adhere to the Supplier Quote Instructions (See Attached).

NOTE: This RFQ will not be considered complete unless all requested information is submitted by the closing date specified. This is a request for quotation and not an order. We reserve the right to reject any and all quotations.

Your response must be submitted with the attached SQA Information Sheet, per Dakota requirements. All standard Dakota terms and conditions apply.

### Program Information

Customer: Car Line: Model Year: Vehicle Volume: Program:	<b>Delivery Terms</b> Delivery Point: FOB Point: Packaging:
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### Part Information

Part Number: \_\_\_\_\_ Part Description: \_\_\_\_\_  
 Annual Volume: \_\_\_\_\_  
 MCR:  LCR:





## PRODUCTION TOOLING COST BREAKDOWN for TOOLS, ASSEMBLY FIXTURES & GAGES

SUPPLIER and TOOL SHOP: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">1</span>		PART #: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">2</span>		ECR#: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">3</span>		6/24/2005 <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">4</span>	
DESCRIPTION OF TOOL, FIXTURE OR GAGE:		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">5</span>					
# OF CAVITIES:		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">6</span>					
# OF STATIONS:		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">7</span>					
CAD/CAM SOFTWARE USED:		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">8</span>					
MACHINE TONNAGE:		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">9</span>					
TOOL (L x W x H):		Length: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">10</span>		Width: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">11</span>		Height: <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">12</span>	
	<b>ITEM</b> <span style="border: 1px solid black; border-radius: 50%; padding: 2px;">13</span>	<b>HOURS</b>	<b>X</b>	<b>RATE/HR(\$)</b>	<b>=</b>	<b>TOTAL (\$)</b>	<b>COMMENTS</b>
1	TOOL DESIGN/CAD PROGRAM	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">14</span>		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">15</span>		<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">16</span>	<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">17</span>
2	CUTTER PATH/CAM PROGRAM						
3	ROUGH MACHINING (A)						
4	SEMI MACHINING (B)						
5	FINISH MACHINING (C)						
6	OTHER MACHINING (D)						
7	DESCRIBE:						
8	OTHER MACHINING (E)						
9	DESCRIBE:						
10	EDM PROGRAMMING						
11	EDM ELECTRODE MACHINING						
12	EDM PLUNGER BURN						
13	EDM WIRE BURN						
14	FIT-LIFTERS, SLIDES, & CAMS						
15	MATCH						
16	BENCH						
17	ASSEMBLE						
18	PLATING						
19	HEAT TREATING (state lbs or hrs)						
20	TEXTURE						
21	TRYOUT						
22	CHANGE MODELS & CASTS						
	<b><i>SUBTOTAL:</i></b>	0				\$0.00	
	SCRAP MATERIAL "CREDIT"						
	DISASSEMBLE & CLEAN TOOL (EWO only)						
	LAYOUT - CMM						
	WELD						
	MANIFOLD						
	PRODUCTION PULL-AHEAD TOOLING COMPONENTS (LIST IN DETAIL)						
	OTHER MATERIALS (heaters, water lines, etc.)						
	DESCRIBE BLOCK OF RAW MATERIAL: Graphite						
	TRANSPORTATION						
	<b><i>TOTAL:</i></b>					\$0.00	
	LEAD TIME (WEEKS)					<span style="border: 1px solid black; border-radius: 50%; padding: 2px;">18</span>	

This document is to be used for quotation purposes and is to be completed by the tool shop performing the work described in the RFQ.  
**Only one breakdown is to be used by tool.**

1. Supplier of part and tool shop performing work
2. Dakkota Integrated Systems, LLC. CMI part number affected
3. Applicable ECR #
4. Date breakdown competed
5. Description of tool, fixture or gage
6. Number of cavities, where applicable
7. Number of stations, where applicable
8. Software used for designing
9. Machine tonnage used, where applicable
10. Tool length (in inches)
11. Tool width (in inches)
12. Tool height (in inches)
  
13. Item column. The line items in this column can be modified to represent the various operations that are specific to the piece of equipment being quoted.
14. Report the time required for the operation listed in the "Item" column
15. Report the rate per hour (USF) for the operation listed in the "Item" column
16. The total will automatically be calculated from 14 and 15
17. Report any comments as needed
18. Timing, in weeks, to complete work to tool, fixture or gage

**PRODUCTION TOOLING COST BREAKDOWN for TOOLS, ASSEMBLY FIXTURES & GAGES**

SUPPLIER:		PART #:		EWO #:		6/24/2005	
DESCRIPTION OF TOOL, FIXTURE OR GAGE:							
# OF CAVITIES:							
# OF STATIONS:							
CAD/CAM SOFTWARE USED:							
MACHINE TONNAGE:							
TOOL (L x W x H):		Length:		Width:		Height:	
	<b>ITEM</b>	<b>HOURS</b>	<b>X</b>	<b>RATE/HR(\$)</b>	<b>=</b>	<b>TOTAL (\$)</b>	<b>COMMENTS</b>
1	TOOL DESIGN/CAD PROGRAM					\$0.00	
2	CUTTER PATH/CAM PROGRAM					\$0.00	
3	ROUGH MACHINING (A)					\$0.00	
4	SEMI MACHINING (B)					\$0.00	
5	FINISH MACHINING (C)					\$0.00	
6	OTHER MACHINING (D)					\$0.00	
7	DESCRIBE:						
8	OTHER MACHINING (E)					\$0.00	
9	DESCRIBE:						
10	EDM PROGRAMMING					\$0.00	
11	EDM ELECTRODE MACHINING					\$0.00	
12	EDM PLUNGER BURN					\$0.00	
13	EDM WIRE BURN					\$0.00	
14	FIT-LIFTERS, SLIDES, & CAMS					\$0.00	
15	MATCH					\$0.00	
16	BENCH					\$0.00	
17	ASSEMBLE					\$0.00	
18	PLATING					\$0.00	
19	HEAT TREATING (state lbs or hrs)					\$0.00	
20	TEXTURE					\$0.00	
21	TRYOUT					\$0.00	
22	CHANGE MODELS & CASTS					\$0.00	
	<b><i>SUBTOTAL:</i></b>	0		\$0.00		\$0.00	
	SCRAP MATERIAL "CREDIT"					\$0.00	
	DISASSEMBLE & CLEAN TOOL (EWO only)					\$0.00	
	LAYOUT - CMM					\$0.00	
	WELD					\$0.00	
	MANIFOLD					\$0.00	
	PRODUCTION PULL-AHEAD TOOLING COMPONENTS (LIST IN DETAIL)					\$0.00	
	OTHER MATERIALS (heaters, water lines, etc.)					\$0.00	
	DESCRIBE BLOCK OF RAW MATERIAL: Graphite						
	TRANSPORTATION					\$0.00	
	<b><i>TOTAL:</i></b>					\$0.00	
	LEAD TIME (WEEKS)						





# SUPPLIER EDI READINESS SURVEY



Company Name: <u>&lt;Supplier Name&gt;</u>		Duns No: <u>123456789</u>
Mailing Address: <u>&lt;Your Address&gt;</u>		
City / Province: <u>&lt;Enter City, State, etc&gt;</u>	Postal Code: <u>&lt;Enter Postal Code&gt;</u>	
Primary EDI Contact: <u>&lt;Enter Contract Name&gt;</u>	Title: <u>&lt;Enter Title for EDI Contact&gt;</u>	
Phone No: <u>xxx-xxx-xxxx</u>	Fax No: <u>xxx-xxx-xxxx</u>	Email: <u>email@xxxx.com</u>

**PLEASE COMPLETE THE FOLLOWING PAGES AND RETURN WITH YOUR QUOTATION PACKAGE**  
If you cannot answer these questions, please forward to the appropriate person to answer them as completely and as quickly as possible.

**1. Which of the following EDI documents can you currently exchange?** (Indicate applicable selections with an X)  
(Can you currently send or receive these documents using ANSI X12 formats?)

Transaction Set	Description	YES	ANSI X.12 Version (e.g. 3060)	NO	If NO, When
810	Invoice				
824	Application Advice				
830	Planning Schedule				
850	Purchase Order				
856	Ship Notice				
861	Receiving Advice				
862	Shipping Schedule				

**2. Is EDI integrated with your application system or stand alone?** (Indicate with "X")  
 Integrated       Stand Alone

**3. How many EDI transactions do you transmit/receive in a month?** (Indicate applicable selection with X)  
 <100     <500     <1000     <5000     5000 +

**4. What is the name of your EDI translator software?** \_\_\_\_\_ <Enter EDI Software Pkg Name>

**5. Please supply your EDI software vendor contact name and telephone number.**  
 Name: <Enter EDI Vendor Contact Name>      Phone: <Enter EDI Vendor Phone #>  
 Company Name: \_\_\_\_\_ <Enter EDI Vendor Company Name>

**6. What computer system will (or does) your company use for EDI?**

(a) Hardware: \_\_\_\_\_ (e.g. PC, S/38, AS/400, VAX, HP)  
 (b) Operating System: \_\_\_\_\_ (e.g. DOS, Windows, OS/2, VMS)  
 (c) Modem Type: \_\_\_\_\_ (e.g. Hayes, US robotics, Hayes compatible)  
 (d) Communications:  Async     Bisync     SDLC/SNA     Other (please specify) \_\_\_\_\_  
 (e) Speed:  4800     9600     14400     28800     ISDN     Other (specify) \_\_\_\_\_

**7. Please indicate your EDI VAN(s) below.**

Value Added Network	(Please check as appropriate with X)
GEIS	
Advantis / IBM	
Ordernet / Sterling	
AT&T / Easy Link	
WorldLinx	
Other (please specify)	

**8. EDI Address Information**

ISA EDI ID: _____	ISA EDI Qualifier: _____
GS ID: _____	

**9. Comments (If Any):**