



Dakkota Integrated Systems, LLC

1875 Holloway Drive
Holt, MI 48842
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March 02, 2007

Suppliers to Dakkota Integrated Systems, Holt

Re: Supplier Caused Downtime

Do to an increase in Supplier caused downtime; Dakkota is implementing new procedures to correct this. In addition to completing any required containment and/or sort. The Plant manager or the Quality Manager for the Supplier; that caused the sort, will be required to attend a mandatory 7:00 AM conference call.

The supplier representative will provide containment details and any breakpoints that may be needed. They will also be prepared to discuss why the situation that caused any line downtime at Dakkota was allowed to happen.

This will be communicated to the Supplier via the DMN process and by phone. The call in number is: (877) 920-7716, the access code is 152424#. Failure to comply will result in customer dissatisfaction DMN being written, against the supplier. The supplier will also be charged the going rate for downtime. This is on the Supply Web.

A handwritten signature in blue ink, appearing to read "Rob Bayer".

Rob Bayer
Purchasing Manager

A handwritten signature in blue ink, appearing to read "Julian Kirkland".

Julian Kirkland
Quality Manager

A handwritten signature in blue ink, appearing to read "Donald A. Canada Jr.".

Don Canada
Plant Manager